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Dr. Frederick J. Mayer Mayer Applied Research Inc. 1417 Dicken Drive Ann Arbor, MI 48103

Dear Dr. Mayer:

This is in response to your letter dated November 11, 1991, that transmitted your hypothesis regarding charge-neutral "particles" embedded in solids, in a scenario involving their nuclear reactions.

I appreciate your interest in evaluating this hypothesis in the context of the cluster fusion experiments supported by the Division of Advanced Energy Projects (AEP), that are being performed by Buehler, Friedlander, and Friedman at the Brookhaven National Laboratory. While interesting results have been published on this subject, the present understanding of the processes attributed to cluster impact fusion, nevertheless, provides no compelling reason for this Division to expand its support of research in this area. Consequently, I cannot encourage you to submit a research proposal to develop your theory.

Let me emphasize that this evaluation only considered the proposed research in relation to funding priorities within AEP. It represents no judgement in terms of the scientific merit of the hypothesis.

However, you do have the option to seek funding from other sources. In this regard, I would encourage you to make sure that the members of the Brookhaven cluster-beam fusion research team are aware of your ideas.

Thank you for taking the time to inform me of your idea.

Sincerely,

Walter M. Polansky, Director Division of Advanced Energy Projects Office of Basic Energy Sciences, ER-16

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DIVISION OF ADVANCED ENERGY PROJECTS, ER-16
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P. Washington
K. I. Etzler
REMARKS: Check out the Cold Fusion File. We've had some past correspondence with Mayer
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Name of File: <u>Preproposal</u>

Applying Physics to Industry

1417 Dicken Drive Ann Arbor, MI 48103 313/662-3841

November 11, 1991

Mayer Applied

> Research Inc.

> > Dr. Walter M. Polansky, Director Division of Advanced Energy Projects Office of Basic Energy Sciences, ER-16 Department of Energy Washington, D. C. 20585

Dear Dr. Polansky:

As you may remember, my colleague John Reitz and I had done some theoretical research in cold fusion. Recently, we have considered other anomalous experiments according to our hypothesis regarding charge-neutral "particles" that we have called hydrons. Enclosed is a preprint copy of our recent paper, "On Very-Low Energy Hydrogenic Nuclear Reactions", for your review. We believe that it contains important implications for the clusterimpact fusion program which we understand your office has helped to support. As you no doubt realize, we are in need of some support for our research (the previous work was privately funded). Because it is potentially very important, we would like to submit a proposal for some support to further our theoretical efforts and to suggest experiments for the Brookhaven group that could either prove or disprove our hypothesis. I am writing this letter as a pre-proposal, and to inquire whether you would encourage our submitting a proposal for model calculations and experiments design.

We think that there is some interesting new physics in these low-energy experiments; we hope that we might assist your office in an effort to understand it. I look forward to hearing from you soon.

Sincerely,

Frederick J. Mayer, PhD President

ON VERY LOW ENERGY HYDROGENIC NUCLEAR REACTIONS

FREDERICK J. MAYER Mayer Applied Research Inc. 1417 Dicken Drive, Ann Arbor, Michigan 48103

JOHN R. REITZ 2260 Chaucer, Ann Arbor, Michigan 48103

Received May 30, 1991 Accepted for Publication June 27, 1991 **COLD FUSION**

TECHNICAL NOTE

KEYWORDS: hydrons, clusterimpact fusion, cold fusion

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Some results are described that derive from the assumption that very low energy (= I eV) electron-proton, electrondeuteron, and electron-triton resonance particle systems (denoted π -, δ -, and τ -hydrons) are created in various materials and experiments. Information regarding the resonance width and lifetime is extracted from the data of cluster-impact fusion experiments, and these experiments are discussed in connection with other anomalous experiments, including cold fusion experiments, which are examples of a new class of hydron-mediated nuclear reactions-resonant direct nuclear

INTRODUCTION

reactions.

In recent years, numerous experiments have been performed that, in one way or another, appear to be associated with nuclear reactions but in an energy regime so low as to make them, in effect, seemingly impossible. Some of these experiments have led to substantial controversy, as in the case of the Fleischmann and Pons1 experiments; some, such as the experiments of Buehler, Friedlander, and Friedman² (BFF), have led to astonishment; while others, such as the experiments of Lochte-Holtgreven,³ have gone largely unnoticed. This technical note attempts to tie all of these seemingly disparate experiments together under one straightforward and basic theory of low-energy hydrogenic nuclear reactions.

Although these experiments are characterized by widely differing material configurations, they have a common thread-they all incorporate heavy hydrogen (deuterium) as one species in their active media. In the case of the Fleischmann-Pons experiments, deuterium is electrolytically loaded into a room temperature metal (e.g., palladium); deuterium is one component of a near-solid, heated plasma in the BFF experiments; finally, deuterium is a gaseous component in a lower density, low-temperature plasma in the Lochte-Holtgreven experiments. It is well known that to obtain finite, i.e., measurable, deuteron-deuteron (d-d) nuclear reactions, a plasma temperature of the order of 1 keV or higher is required to overcome the Coulomb barrier. Since, in all of these experiments, the temperatures do not exceed about a few tens of electron-volts, it is often stated that no nuclear reactions are possible because the d-d reaction would be expected to have the lowest Coulomb barrier, hence the highest reaction rate. We hope to show that this reasoning is only partially correct because it assumes that the incoming particles (deuterons) always have a charge of +1. If a short-scale screening mechanism exists, then barrier penetration is readily achieved, with much higher attendant nuclear reaction rates. That such screening does, indeed, lead to very strongly increased reaction rates has been clearly demonstrated in the case of muoncatalyzed fusion,⁴ in which a muon of mass ~200 times that of an electron effectively screens out the electrostatic field of a hydrogen nucleus down to a dimension of ~260 F, giving rise to the strongly increased reaction rates observed in such experiments.

Recently, Benesh, Spence, and Vary⁵ (BSV) suggested that an electron continuum bound state (resonance) is to be expected in electron-hydrogenic scattering systems. These resonances or "virtual-state" particles may exist long enough to charge neutralize a hydrogenic nucleus and, in a manner similar to that of muon-catalyzed fusion, allow for easy Coulomb barrier penetration and hence nuclear reactions of the hydrogenic system and its charged collision partner. On the basis of their quantum electrodynamic (QED) calculations, BSV estimated that the electron scattering resonance energy is only of the order of a few electron-volts, but perhaps most interesting is the fact that the virtual particle (e-p) is an extremely compact object of the order of a few fermis." Furthermore, Benesh, Vary, and Spence⁸ (BVS) applied the virtual particle concept in an attempt to understand the astonishing results of the "cluster-impact" fusion experiments of BFF, albeit with limited success. We believe that the large number of "strange" apparently nuclear reactions in these experiments, as well as other anomalous observations, may all be attributable to the existence and interactions in matter of

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[&]quot;Although OED calculations of the BSV type are expected to be the most accurate method for determining the properties of this compact "particle" resonance, we mention that its formation depends on a strong attractive interaction of short range. Our preliminary calculations[®] indicate that the magnetic dipole-dipole interaction (believed to be the important interaction governing compact e+e- resonance formation; see, for example, Wong and Becker⁷) is large enough to make the resonance particle size -1 to 2 F.

these electron-hydrogenic resonance systems. We consider the resonance energy E_R to be -1 eV (because of our fits to some data), but the derivations given here are more general and E_R can be considered a parameter.

For convenience, we give these compact particles a name: hydrons. We denote these electron continuum bound-state resonances as follows: the *e-p* resonance as the π -hydron, the e-d resonance as the δ -hydron, and the e-l resonance as the τ -hydron. Note that during their brief lifetimes, the π -hydron behaves very much like a neutron, the δ -hydron like a dineutron, and the τ -hydron like a trineutron, except that their nuclear reactions are different from their "real" neutron counterparts. It is very important to determine the characteristics of such particles, and in particular, their lifetimes. BVS made a fit to the BFF data to extract an estimate of the δ particle's lifetime, arriving at a value of the order of tens of milliseconds, an extremely long time on the atomic scale. Furthermore, to have important implications, it is only necessary that the resonance particles live for times that are long compared to typical atom-atom collision times of $\approx 10^{-14}$ s.

We present a set of calculations for estimating the nuclear reaction rates and characteristics of this new class of hydrogenic objects. We then connect our results to some available data that we believe demonstrates that these neutral, virtual particles (the hydrons) play the major role in the "strange" experiments. A detailed explanation of the so-called "cold fusion" experiments (e.g., the Fleischmann-Pons experiments) has been presented elsewhere.⁹

THE SCREENED COULOMB PENETRATION CALCULATION

Because it is the dominant process limiting nuclear reactions at low energies, we estimate the effect of screening on the barrier penetration with a simple model. We use a modified Wentzel-Kramers-Brillouin approximation and assume a sharp cutoff type of screening; i.e., the Coulomb barrier potential is unaffected for $R_n < r < r_s$, and it is zero for $r > r_s$, where R_n and r_s are the nuclear radius and the screen length, respectively. It is easy to show that in the limit $r_s/r_c \ll 1$, the penetration exponent Γ goes as [remembering that the barrier penetration factor is $P \approx \exp(-\Gamma)$]

 $\Gamma = \Gamma_c[(4/\pi)r_c^{-1/2}](r_s^{1/2} - R_n^{1/2}) ,$

where

where

- $\Gamma_c = \pi [(2\mu)^{1/2}/h] (Z_1 Z_2 e^2 / E^{1/2}) = \text{usual unscreened}$ penetration exponent
- $r_c = Z_1 Z_2 e^2 / E$ = distance of closest approach in the unscreened Coulomb potential.

Substituting numbers, this equation becomes

$$\Gamma = 1.06(Z_1 Z_2 \mu_a)^{1/2} (r_s^{1/2} - R_n^{1/2}) , \qquad (2)$$

 μ_{a} = reduced mass (amu)

$R_{n}, r_s =$ nuclear radius and screen length (F).

With $R_n \approx 1.3A_2^{1.3}$ F, note that if the screen length is roughly a few fermis, the penetration exponent is still about zero; i.e., almost complete penetration to the nuclear surface can take place. Hence, the penetration factor $P = \exp(-\Gamma) \approx 1$. Therefore, the cross section for the resonance particle $(\pi, \delta,$ or τ) interaction with another nucleus may be approximately taken to be (in astrophysical notation)

$$\sigma(E) = S(E)/E , \qquad (3)$$

THE NUCLEAR REACTION RATES

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(1)

In the following, the notation refers to the case of a δ hydron reacting with a partner, but it should be clear that all of the formulas are easily generalized to the other hydron interactions.

We follow the calculation outlined by Rolfs and Rodney.¹⁰ The relevant formula for the reaction of δ -hydrons is Rolfs and Rodney's Eq. (4.17) with complete screening, that is, taking b = 0. The average of the cross section over a Maxwell-Boltzmann energy distribution (at temperature T) is

$$\sigma v \rangle_s = (8/\pi\mu)^{1/2} (kT)^{-1/2} S(0)$$

= 1.5 × 10⁻¹⁵ (µ_gT)^{-1/2} S(0) cm³/s , (4)

with S(0) in kilo-electron-volt-barns and T in electron-volts. The usual unscreened d-d rate is given by

$$(\sigma v)_{\mu} = 7.2 \times 10^{-19} \zeta^2 \exp(-\zeta) S(0) \text{ cm}^3/\text{s}$$
, (5)

with $\zeta = 197 T^{-1/3}$. The total reaction rate (per cubic centimetre) of a mixture of δ and d particles would then be given by

$$r = n_{\delta} n_d \langle \sigma v \rangle_s + (n_d n_d/2) \langle \sigma v \rangle_u , \qquad (6)$$

where n_d is the deuteron number density. An example of the effect of the δ particles on the total *d*-*d* nuclear reaction rate is shown in Fig. 1, where we plot $r10^{19}/n_d^2$ as a function of temperature for three different fractional numbers of δ particles $(n_b/n_d = 10^{-13}, 10^{-11}, \text{ and } 10^{-9})$, and we have taken $S(0) = 55 \text{ keV} \cdot b$. These curves show that substantial reaction

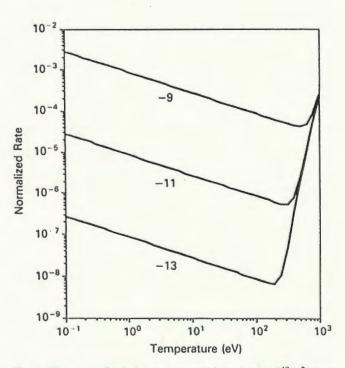


Fig. 1. The normalized *d*-*d* nuclear reaction rate $(r \ 10^{19}/n_d^2)$ as a function of temperature. The parameter on the curves indicates the value of $\log_{10}(n_b/n_d)$.

Au: Enclosures

rates are therefore possible even with relatively small numbers of δ -hydrons. This is, of course, the result of the electron scattering resonance providing easy Coulomb barrier penetration. Clearly, the number of δ particles produced under various conditions is a most important consideration.

RESONANCE PARTICLE PRODUCTION

To calculate the rate at which the resonance particles are created, we again follow the Rolfs and Rodney derivation¹⁰ for sharply peaked resonance reactions. These authors display the velocity-averaged integration over the strongly peaked cross section of the (approximately) Breit-Wigner type. In the present case, Rolfs and Rodney's Eq. (4.56) becomes

$$\langle \sigma v \rangle_R = (2\pi/\mu kT)^{3/2} h^2 \omega \gamma_R \exp(-E_R/kT) , \qquad (7)$$

where

$$\mu = m_a m_d / (m_a + m_d) \approx m_a = reduced mass$$

- E_R = electron scattering resonance energy
- T = electron temperature
- $\omega = \text{spin}$ factor of order one

 $\gamma_R = \Gamma_a \Gamma_b (\Gamma_a + \Gamma_b)$

 $\Gamma_a, \Gamma_b = \text{energy widths for elastic and resonance scatter$ $ing, respectively.}$

Substituting numbers, we have

$$\langle \sigma v \rangle_R = 3.12 \times 10^5 T_e^{-3/2} \eta \exp(-E_R/T_e) \text{ cm}^3/\text{s}$$
, (8)

where E_R and T_e are now in electron-volts, and $\eta = \omega \gamma_R$. Note that the resonance particle lifetime τ_n , and the resonance energy width are related by $\Gamma_b \tau_n = h$, so that with $\Gamma_a \gg \Gamma_b$,

$$\langle \sigma v \rangle_R \tau_n = 3.3 \times 10^{-22} \omega T_e^{-3/2} \exp(-E_R/T_e) \text{ cm}^3$$
. (9)

Equation (9) relates the reaction rate to the δ -hydron lifetime. However, in general, mechanisms other than spontaneous decay of the δ particles are important, thereby reducing the δ particle's lifetime below that given by Eq. (9). We now look at some interesting time-dependent effects controlling the δ -particle population. Notice that the peak δ -particle production rate occurs for an electron temperature of $T_e = (\frac{2}{3})E_R$.

RESONANCE PARTICLE POPULATION DYNAMICS

The number of δ -hydrons present under specific circumstances depends on various time scales and whether steady state has been achieved. Here we derive the population density of δ particles for the important case in which we assume that the electron temperature remains constant (to make $\langle \sigma v \rangle_R$ a constant). The δ particles decay by either collisional decay with nuclei (or possibly electrons) or by natural decay after a lifetime τ_n . We refer to collisions with nuclei in the following. The population equation may be written as

$$dn_{\delta}/dt = n_e n_d \langle \sigma v \rangle_R - n_{\delta} (\tau_n^{-1} + \tau_{coll}^{-1}) , \qquad (10)$$

where

n_e, n_d = electron and deuteron (ionized deuterium atoms) densities, respectively

 $\langle \sigma v \rangle_R$ = reaction rate per pair per cubic centimetre.

The collisional decay time is given by $\tau_{coll}^{-1} = n_n \langle \sigma v \rangle_n$, where n_n and $\langle \sigma v \rangle_n$ are the nuclear density and velocity-averaged

collisional decay rate, respectively. If the collisions between δ particles and the nuclei are like "hard spheres," we might expect $\langle \sigma v \rangle_n \approx \pi R_n^2 v_n \approx 5 \times 10^{-20} A^{2/3} (T/\mu_a)^{1/2} \text{ cm}^3/\text{s}$. The solution to Eq. (10) is

$$n_{\delta} = [n_e n_d \langle \sigma v \rangle_R \tau_n / (1 + \tau_n / \tau_{coll})] [1 - \exp(-t/t_s)] , (11)$$
with

....

$$t_s = \tau_n / (1 + \tau_n / \tau_{coll})$$
 (12)

If the source producing the ionization is removed, the first term in Eq. (10) goes to zero, and the δ -particle density falls exponentially. If we go to the steady state ($t \gg t_s$), then the δ -particle density is given by

$$n_{\delta} = n_e n_d \langle \sigma v \rangle_R \tau_n / (1 + \tau_n / \tau_{coll}) . \tag{13}$$

If the collisional decay time is short compared to the natural decay time (high densities), then the steady-state δ -particle density is independent of the lifetime:

$$n_{\delta} = n_d n_e \langle \sigma v \rangle_R \tau_{coll} . \tag{14}$$

Now, at early time $(t \ll t_s)$, the δ -particle density from Eq. (11) is given by

$$n_{\delta} = n_e n_d \langle \sigma v \rangle_R t . \tag{15}$$

We use this result later after estimating an important parameter in the resonance particle system – the line width Γ_b .

A CLUSTER-IMPACT FUSION MODEL

Important experiments were recently reported by BFF in Ref. 2. In these experiments, clusters of heavy water molecules were accelerated to a few hundred kilo-electron-volts and allowed to impact on deuterated targets (TiD, ZrD, deuterated polyethylene-CD₂). These researchers found that d-d nuclear reactions were induced in the cluster impact, yet the expected maximum reasonable numbers of such reactions based on high-energy deuteron barrier penetration was some ten or more orders of magnitude smaller than those observed. We believe that the production of a relatively small number of highly reactive δ -hydrons during the cooling of the target and cluster material to only a few electron-volts is the likely explanation of these experiments, as we show later. As mentioned earlier, this possibility has already been put forward in a different cluster impact model⁸ by BVS, who attempted to extract the resonance energy and line width from both the BFF data and from some more recent data from Buehler et al.¹¹ After describing our cluster-impact fusion model, we compare our results to those of BVS.

We propose a model of the impact fusion process based on the following physical processes. A cluster of heavy water molecules (=200) carrying kinetic energy of the order of a few hundred kilo-electron-volts deposits its energy into a target material by both electron conduction heating along the slowing-down path and direct nuclear scattering of some of the target nuclei encountered. This process spreads the initial cluster kinetic energy among numerous dissociated target atoms, ions, and electrons of the cluster material and a larger amount of target material. It is simple to show that the power deposition from the clusters must be of the order of 1014 W/cm². At these power levels and with temperature gradient lengths of approximately the cluster radius, the electron's heat conduction is saturated (or "flux limited"), and an electron thermal wave moves outward from the deposition region at a characteristic velocity $v_{ch} = f_L c_e = f_L (kT/m_e)^{1/2}$, where the so-called "flux limit" parameter f_L has been estimated to be about $f_L \approx 0.4(2/\pi)^{1/2} = 0.32$. A good discussion of saturated electron heat conduction can be found in, for example, Ref. 12.

The kinetic energy deposition time lasts only a short time $(\approx 10^{-14} \text{ s})$, approximately the time it takes the cluster to travel a distance of its own radius. During this period, the energy is thermally conducted into a volume larger than the initial cluster size, and because of the high density and relatively high temperature, pressure gradients then hydrodynamically accelerate some of the target material outward, creating a crater.

A fully consistent plasma model for this complex interaction must take account of the cluster kinetic energy deposition of both cluster and "knock-on" nuclei, the ionization of the cluster and target atoms, the thermo- and hydrodynamic expansion of the deposited energy, and the nonequilibrium effects that may be important because of the short time scales and high energy densities involved in these experiments. This complex model is outside the scope of this technical note. We instead approximate the cluster-impact events with a model in which the incoming cluster deposits its kinetic energy as thermal energy in a conduction-heated zone extending some to-be-determined distance into the target material. This is clearly a very simplified model, but it does show the effects of target heating on the cooling of the cluster particles in a way that is, at least, straightforward, and it conserves energy; furthermore, it is similar in spirit to a model presented in Ref. 13.

It is useful to list some of the quantities of interest in our model and to be specific about the cluster and target numbers for better understanding. The notations and definitions that we adopt follow. The cluster radius and volume are given by $R_{cl} = 2 \times 10^{-8} N_{cl}^{1/3}$ cm, and $V_{cl} = 4\pi R_{cl}^3/3$ cm³, where N_{cl} is the number of water molecules in a cluster. The velocity of the cluster is $V_0 = 9.78 \times 10^6 (E_{cl}/N_{cl})^{1/2}$ cm/s, where E_{cl} is the cluster energy in kilo-electron-volts, $n_w = 3.3 \times 10^{22}$ /cm³ is the CD₂ density, and $n_l = 4.1 \times 10^{22}$ /cm³ is the CD₂

We consider the plasma created by the slowing-down nuclei to be in thermal equilibrium to determine the number of electrons and ions among which the deposited kinetic energy is distributed. We used an ionization equilibrium model of the Saha type¹⁴ to self-consistently determine the ionization level and the ionization energy that is expended to produce this level of ionization. We then curve fit the results of these calculations for both heavy water and deuterated polyethylene (CD₂). The curve fits take the following form (normalized quantities are per water molecule):

Electrons:

$$x_e = n_e/n_w = \exp(-6.4/T) \left[T^{2/3} / (1 + 0.12T^{2/3}) \right] ,$$

Deulerons:

$$x_d = n_d/n_w = \exp(-6.4/T) \left[T^{2/3} / (1 + 0.5T^{2/3}) \right]$$

and

Ionization Energy:

$$E_i = x_e(12 + 0.07T) \text{ eV}$$
, (16)

where T is in electron-volts. The curve fits are accurate only to -20%. We used these curve fits $(x_e, x_d, \text{ and } E_i)$ to determine the average temperature of the heated zone in the target.

We distribute the cluster kinetic energy over the total number of particles (neutrals, ions, and electrons), the ionization energy, and $\sim 9 \text{ eV}$ per molecule of dissociation energy to self-consistently find the temperature and the number densities of each species. We define the energy (in electron-volts) deposited to cluster and target material as

$$E_{dep} = N_{cl}[(\frac{1}{2})(3 + x_e)T + E_i + 9]f, \qquad (17)$$

where we have introduced a constant f, which is the ratio of the total number of molecules heated (cluster plus target) to the number of cluster molecules. This result, Eq. (17), should be a good approximation for the higher energy (300-keV) clusters. For the lower energies, the cluster molecules are probably not completely dissociated. The time scale for the heating (and cooling) should be quite closely given by the clusterimpact "collision" time $t_c = R_{cl}/V_0$, which is of the order of 10^{-14} s. Since the electron thermal conduction is saturated, the heated volume increases during the collision time to a value of approximately

$$V = (4\pi/3) (R_{cl} + v_{ch} t_c)^3 = V_{cl} f \quad \text{with } f = (1 + f_L c_e / V_0)^3 .$$
(18)

We use the flux limit parameter as a fitting parameter although we expect its value to be ~ 0.32 , as mentioned earlier. The energy balance is now written

$$1000E_{cl} = E_{dep} , \qquad (19)$$

with E_{cl} in kilo-electron-volts and E_{dep} in electron-volts. Equations (17), (18), and (19) are iteratively solved using the temperature-dependent Saha parameters, Eqs. (16), for the self-consistent temperature. Once the temperature has been determined, we use Eq. (15) to determine the number of δ particles created during the cluster-impact heating time.

Therefore, taking $S(0) = 55 \text{ keV} \cdot b$ and $t = t_c$ in Eq. (16) and using Eq. (4) in Eq. (7), we calculate the number of reactions that should be observed for given values of f_L and $\eta = \omega \gamma_R$. For example, the number of protons generated during the cluster-impact collision time can be shown to the given by

$$V_p = 2N_{cl}x_e x_d \{n_l \langle \sigma v \rangle_s l_c\} \{n_l \langle \sigma v \rangle_R l_c\}, \qquad (20)$$

and this expression can be evaluated once the self-consistent temperature has been determined. Further, note that f enters the temperature estimate but not the reaction estimate.

Using this simple heat conduction and energy balance model, we fit the Beuhler et al. data¹¹; the results are shown in Fig. 2. We adjusted f_L and $\eta = \omega \gamma_R$ to bring the model calculations and the data into agreement. The value of f_L that produces the full curve in Fig. 2 is $f_L = 0.38$, fairly close to the expected value of 0.32. The shapes of the yield curves versus N_{cl} are quite sensitive to the value of f_L because of the cubic dependence indicated in Eq. (18). This sensitivity is shown by the dashed curves in Fig. 2 for $f_L = 0.33$ and 0.43. The ratio of the total number of heated molecules to the number of cluster molecules is ~42 over the range of cluster sizes in the data of Fig. 2. The self-consistent temperatures for the best-fit solid curve is also shown in Fig. 2. Both the number of heated molecules and the temperatures so obtained are in good agreement with those estimated in Ref. 13. Although the fit to the data is reasonably good for a simple model, other effects mentioned earlier (e.g., incomplete molecular dissociation) may come into play and thus require additional study.

Our model, although inexact in the sense that it only approximates the thermo-, hydro-, and ionization dynamics, has already approximately the correct behavior as far as the



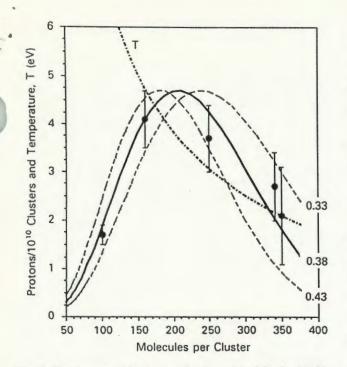


Fig. 2. The proton yield data (points) produced in the Beuhler et al.¹¹ experiments (with $E_{ct} = 300 \text{ keV}$) versus the number of water molecules in a cluster. The solid and dashed curves are the model results and have f_{L} as a parameter. The dash-dotted curve is the temperature corresponding to the $f_{L} = 0.38$ curve.

reaction rates are concerned. Not only is it difficult to see how the ordinary d-d term [the second term in Eq. (7)] could be made to yield sufficient numbers of reactions, it is even more difficult to see how this term could be made to agree with a decrease of yield with the smaller cluster impacts. The model we have presented is to be viewed as schematic, although we believe that, for the extraction of the effective resonance width η , it is reasonably close.

THE LINE WIDTH AND MODEL RESULTS AND COMPARISON TO BVS

We now have an estimate (from the curve fit) of the natural line width of the δ resonance as approximately $\omega \gamma_R =$ 4.4×10^{-8} eV. If $\omega = 1$, then $\gamma_R = 4.4 \times 10^{-8}$ eV; therefore, the natural lifetime is in the range 1.2×10^{-8} s $< \tau_n < 1.9 \times 10^{-8}$ s, with a best-fit value of 1.5×10^{-8} s. Of course, this value must still be considered an estimate because of the thermo-, hydro-, and ionization dynamics physics uncertainties.

Finally, a few other numbers are worth noting. The δ -particle density at the peak reaction rate in Fig. 2 is $\sim 10^{14}$ /cm³; i.e., only a few parts per billion of the available deuterons are converted to δ particles in the interaction. We note here that in steady state and under similar plasma conditions, the reaction rate would be increased by a factor of $n_d/n_b \approx 5 \times$ 10^8 . This increase, if realized at the same cluster kinetic energy, would increase the nuclear energy gain $G = E_{out}/E_{in}$ from $G \approx 10^{-5}$ in the present experiments up to a maximum gain of $G_{max} \approx 5000$, a very large gain indeed.

Note from Fig. 2 that the temperature at the peak cluster reaction point is $\sim 4 \text{ eV}$. Target materials with ionization energies different from that of carbon will change the num-

ber of electrons produced at a given temperature (Saha equilibrium), and this would change the temperature for a peak in the reaction rate. The shape of the reaction rate curve, therefore, will be determined more from the ionization physics than from the resonance physics if, as expected, $E_R \ll E_I$. Therefore, it is probably not possible to extract the resonance energy from this sort of data as easily as the resonance width. Clearly, more work is required to obtain precision values for these important δ -hydron data. The lower temperatures (below $\approx 2eV$) of Fig. 2 clearly require a more accurate model involving partial dissociation and other atomic and molecular physics processes that are not necessary for the higher temperature experiments. We now compare of our results to those of BVS.

Our results are substantially different from those of BVS because of our quite different models. BVS were able to extract a resonance energy of between 0.16 and 0.67 eV. Our model does not allow us to extract the value of E_R (we have simply assumed $E_R = 1$ eV) if it is small compared to the ionization levels of most materials. BVS find a line width of between 2×10^{-13} and 2.5×10^{-15} eV, giving a very long lifetime ($\tau_n \approx 3$ to 300 ms) to the δ resonance. On the other hand, we find $\gamma_R = 4.4 \times 10^{-8}$ eV for a rather shorter lifetime of $\tau_n \approx 1.5 \times 10^{-8}$ s. Although our model gives substantially different results, we do agree with BVS that the δ resonance is probably responsible for the observed nuclear reactions in BFF and Ref. 11.

OTHER EXPERIMENTS

There may be many experiments that can be explained by the existence of the δ particle and/or its cousins, the π and τ particles. The most controversial of these has been the observation of "excess" heat, tritium, and neutrons in cold fusion experiments. We have explained,9 in some detail, how the production of the δ and τ particles in a metal lattice immediately removes the conflicts between theory and experiments in deuterated metals, by showing how barrier penetration takes place and by recognizing a new class of resonant nuclear reactions that give rise to the excess heat and very low neutron production. The new class of nuclear reactions is a resonant analog of the direct nuclear reactions in which a transfer of a neutron occurs between a projectile and target nuclei with positive Q with only charged particles in the exit channel. These resonant reactions are also analogous to lowenergy neutron absorption resonances. An example of such a resonant direct nuclear reaction (RDNR) is $^{238}U(d, t)^{237}U$ with Q = 0.106 MeV. Both (d, t) and (t, d) reactions may be operable in the cold fusion experiments, allowing for both tritium production and consumption in these experiments but without release of neutrons or gamma rays in the reactions. There is direct evidence in experiments that these RDNRs are responsible for the excess heat, tritium production, and neutron production. Only because of formation of the chargeneutral δ - and τ -hydrons are such RDNRs made possible through barrier penetration of the higher Z target nuclei. It is outside of the scope of this technical note to present the details of these arguments; instead the reader is referred to Ref. 9 for details.

Although the cold fusion experiments have received wide attention, their association with nuclear reactions has been poorly understood. A number of other experiments, less widely publicized and also poorly understood, appear to be connected to both cluster-impact fusion and cold fusion by the resonance particle interaction hypothesis. These experiments and their theoretical connection to cluster-impact and cold fusion experiments provide additional evidence that such resonances do exist.

The first of these is the experiment of Klyuev et al.,¹⁵ where a LiD crystal was fractured by a shock wave produced by the impact of a 0.2 km/s projectile. In an experiment of this type, shock waves may produce temperatures of <1 eV but can produce both ionization and dislodged deuterons. These conditions are favorable to the production of some small number of δ -hydrons which can react, producing a small number of *d*-*d* neutrons, as these experiments did show. In these experiments, there are certainly no "high"-energy deuterons; hence, there can be no ordinary *d*-*d* reactions at all.

Arzhannikov and Kezerashvili,¹⁶ in another Soviet experiment, recently reported observing small numbers of neutrons produced in a chemical reaction. In this work, LiD pellets were simply dropped into a test tube of heavy water, the entire assembly having been embedded in a neutron detector. Statistically significant numbers of neutrons were observed to be emitted during the exothermic chemical reaction of the LiD and D₂O. As in the previous experiment, there could not have been any conceivable method for producing kiloelectron-volt deuterons in a chemical reaction, but some neutron-producing δ particles could have been created with the small amount of ionization that accompanies chemical energy release.

Still another experiment with remarkable results is that of Lochte-Holtgreven,³ where a capacitor bank was employed to explode a thin wire of LiD and lithium. The slow-discharge capacitor bank added thermal energy to the exploding plasma, but only to a few hundred electron-volts. After a short period, pulses of neutrons were observed, along with some indications of alpha particles emitted in the d-⁶Li reaction. These reactions presumably take place in a low-temperature plasma where there should be very few particles energetic enough to produce the observed reactions by energetic particle barrier penetration.

DISCUSSION AND CONCLUSIONS

We have extended our theory for nuclear energy release in various very low energy systems involving hydrogen isotopes and other nuclei by the production of charge-neutral, resonance states in the electron-proton (π) , electron-deuteron (δ) , and electron-triton (τ) systems. The data in cluster-impact fusion experiments have been analyzed to extract important information about the resonance width and the natural lifetime of the δ resonance. We expect the lifetimes of the π and τ particles to be comparable, although this has yet to be determined. Most important is the fact that numerous experiments in which it is impossible to believe that high-energy particles have been present can be readily explained given that the resonance particles have been formed and survived long enough to allow barrier penetration and subsequent nuclear reactions. Both fusion reactions and a new type of reaction, RDNRs, have been identified in these various experiments. The RDNRs have a unique characteristic-they do not release neutrons, potentially important for the development of these reactions in nuclear reactors.

Of course, many experiments are required to understand the details of the operable nuclear reactions, including the details of resonance particle creation, scattering, reaction, and destruction. Optimization of these reactions in various materials and devices may allow the development of nuclear reactors of a new character compared to the concepts in magnetically confined and inertially confined fusion reactors. If sufficient energy release can be realized, the advantages provided by the aneutronic nature of some RDNRs will be very significant.

21 VON REI

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Affiliation?

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FEB 6 1991

Dr. Frederick J. Mayer FJM Associates 1417 Dicken Drive Ann Arbor, MI 48103

Dear Dr. Mayer:

This is in response to your January 29, 1991, letter to me that outlined a proposed agreement between the Department of Energy (DOE) and your company, FJM Associates, to expedite a cold fusion research program based on your theoretical model. Although technical details of the proposed activities were not provided, you did estimate the funding levels needed to perform the research.

The DOE has been receptive, at a modest scale and through its regular funding process, to high-quality research proposals aimed at understanding physical phenomena attributed to cold fusion. If your theory is based on sound, scientific principles and the proposed research effort would be within the Department's policy on cold fusion, then you should consider submitting a research proposal for evaluation. However, as occurs with research proposals submitted in other areas, the evaluation process for your idea would include a comprehensive, technical peer review.

I can appreciate that you are anxious to test your cold fusion theory and that you would be frustrated with our evaluation process. On the other hand, there has been no compelling evidence provided on cold fusion to date that would justify a revision of present DOE policy, such as the acceleration of review procedures.

Please accept my best wishes in your future endeavors.

Sincerely,

Walter M. Polansky, Acting Director Division of Advanced Energy Projects Office of Basic Energy Sciences, ER-16

ER-16

WPolansky

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1417 Dicken Drive Ann Arbor, MI 48103 313/663-0627

January 29, 1991

Dr. Walter M. Polansky Basic Energy Sciences, ER-16 Department of Energy Washington, D. C. 20545

Dear Dr. Polansky:

This letter is a follow-up to my telephone conversations with you and Dr. Barney last week.

First of all, let me apologize for the tone of these conversations. I hope that you will understand that I feel some urgency in trying to quickly get the appropriate discussions underway on these new developments.

As I mentioned on the telephone, we (myself and Dr. John R. Reitz) now have in hand a rather complete theoretical understanding of not only the gross features of "cold fusion" experiments but also some very detailed data from at least two quite competent experimental groups. Furthermore, our model points a very clear path to increasing the nuclear reaction level, almost certainly up to the power producing level. Our ideas are <u>not</u> generalities; they are directly testable. In addition, there <u>is</u> over-arching physics that has allowed us to understand, with precision, the data of the cluster impact fusion group (Brookhaven), as well as other anomalous experiments with evidence of nuclear reactions. Our first paper entitled, "Nuclear Energy Release in Metals" is scheduled for publication in May, at which time, we expect a substantial change in the success rate and reproducibility in a variety of experiments with nuclear observations.

I have suggested collaborations with LANL (Damon Giovanielli) and LLNL (Alex Glass). Both labs indicated either no interest or no funds, at least for purchasing completed research. This is the reason for contacting you. I would like to propose the following arrangement for your consideration, as a vehicle to get some experiments going as soon as possible.

The proposed agreement would have the following components: 1.) DOE and/or its designees will receive a confidential briefing on our work after having signed non-disclosure agreements. 2.) If you wish to make use of the work in beginning experiments, DOE will make a one-time payment to FJMA of \$100K, during 1991, for the use of the information prior to publication. 3.) If the experiments derived from this work are successful, as I clearly expect them to be, I would be the lead author on the experimental paper. 4.) DOE will

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consider negotiating a follow-on (1992) contract of about \$1M with FJMA, for extending our joint experiments and beginning development work on some (to be disclosed) FJMA proprietary concepts for the reduction to practice of our physics concepts. Of course, there is no implied commitment of funds until you have decided that it is in your interest to proceed with such a joint program.

I realize that this proposal sounds rather presumptious, but please consider that we have some very important information that bears on the energy problem and there is not enough time to go through a contract proposal preparation, review, etc. In fact, we do not even have much time to get collaborative agreements in place, before the information is broadly distributed.

I trust that you will give our proposal a fair reading, even given the present negative climate in this controversial area. We are convinced that things in this area will be changing. Please contact me as soon as possible on how you wish to proceed. I have enclosed a vita for your information.

Very truly yours,

Frederich J. Mayn

Frederick J. Mayer, PhD President

FREDERICK J. MAYER 1417 Dicken Drive Ann Arbor, MI 48103 313-663 0627

Employment Background and Responsibilities

<u>Mar.1988-Present</u> President, FJM Associates. Consulting in Applied Physics. Technical and management consulting for large and small industrial corporations and national laboratories.

<u>1984-Feb.1988</u> KMS Fusion, Inc. **Director of Advanced Research.** Directed an "entrepreneurial" group of eight scientists and engineers to develop new business areas using high-power lasers. Responsible for technical, personnel and financial performance. Responsibilities included product and process development, marketing, and securing internal and external funding. Directed employee graduate research. Acted as technical program spokesman at government research meetings.

<u>1980-1988</u> University of Michigan. Adjunct Research Scientist, Department of Nuclear Engineering. Research program development and graduate theses supervision.

<u>1980-1984</u> KMS Fusion, Inc. **Primary Scientist.** Staff research position reporting to the President. Responsible for new technical program assessments and new program development. Directed graduate research theses. Acted as technical spokesman at government research meetings.

<u>1978-1988</u> KMS Fusion, Inc. Director, Fusion Experiments Division. Led a group of twenty scientists, engineers and technicians in executing a DOE laser-fusion experimental program. Responsible for technical personnel, and financial performance. Acted as technical program spokesman at government research meetings.

<u>1975-1978</u> KMS Fusion, Inc. **Manager**, Target Diagnostics Group. Managed a group of ten scientists and engineers in developing diagnostic instrumentation for laser plasma interaction experiments. Responsible for technical personnel and financial performance. Acted as technical program spokesman at government research meetings.

<u>1971-1975</u> KMS Fusion, Inc. Senior Research Scientist. Developed diagnostic instrumentation for laser plasma interaction experiments, performed experiments and supervised technicians.

<u>1968-1971</u> Case Western Reserve Univ., Division of Applied Physics, Senior **Research Associate.** Designed, built, and conducted plasma physics experiments on a high-current, plasma focus device. Prepared funding proposals and prepared technical papers on the research; supervised two technicians.

Organizational Affiliations:

American Association for the Advancement of Science American Physical Society, Division of Plasma Physics, Forum on Physics and Society Collegiate Institute of Values and Science, The University of Michigan Committee of Concerned Scientists Michigan Technology Council Inventors Council of Michigan Materials Research Society New York Academy of Science Sigma Xi International Society of Optical Engineering MERRA

Honors: Fellow of the American Physical Society

Committees:

Associate Editor, Encyclopedia of Applied Physics,1987-Present Corporate Associates Committee, AIP, 1986-1988 Publications Committee, APS Division of Plasma Physics,1985-1986 Associate Editor, Physical Review Letters (Plasma Physics) 1985-1986 Program Committee, APS Division of Plasma Physics, 1980-1982 Fellowship Committee, APS Division of Plasma Physics, 1982-1983 Program Committee, CLEOS/ICF Meeting, San Diego, CA, 1980 Program Committee, Anomalous Absorption Conference, Tucson,AZ,1980 Chairman, Third Annual Conference on Transport Phenomena in Laser Plasmas, Traverse City, MI 1978

Theses Supervised: (University of Michigan, Dept. of Nuclear Eng.)

"Hydrodynamic Simulation of Cold, Dense Objects Evaporating in a Hot Tenuous Plasma", Michael J. Dunning, May 8, 1987.

"Laser Driven Micro-Explosive Bonding", Dale Alexander, February, 1986.

"PICLE: A 2-D Code for Laser Beam - Gas-Jet Interaction Studies", Michael J. Dunning, January, 1982

Research Interests:

Applied Physics Microwave Breakdown in Gases Laser Plasma Interactions Experimental and Theoretical Plasma Physics Laser Fusion Diagnostics Instrumentation Dynamic High-Pressure Physics Similarity Hydrodynamics Laser Ignition of Explosives Plasma Focus Research R&D Funding and Economics

Personal: Born May 24, 1940; married, two children

Clearances: DOE Q, DOD Top Secret

Education:

1985 "Workshop in Technical Writing and Editing," Shipley Associates.

1982 "Effective Technical Presentations," L. Gottlieb, LLNL.

1976 "Basic Management for the Newly Appointed Manager", Graduate School of Business Administration, The University of Michigan.

1968 Ph.D. degree, Case Western Reserve University, Research Area: Plasma Physics, Thesis: "Two Aspects of Transverse ChargedParticle Diffusion in the Positive Column"

1965 M.S. degree, Case Institute of Technology, Major: Plasma Physics

1962 B.S. degree, Pennsylvania State University, Major: Physics

Invited Participant:

Second U.S./U.S.S.R. Workshop on Dense Plasmas, Tucson, Az, March 1983.

CECAM Conference on Theory and Simulation of Laser-Plasma Interactions, Chateau du Gue' Paeu, France, September 1980.

First U. S. /U.S.S.R. Workshop on Laser-Matter Interactions, U.S.S.R., August 1978.

European Conference on Laser-Matter Interactions, Oxford, England, September, 1977.

Gordon Research Conference on Laser-Matter Interactions, Tilton, New Hampshire, July, 1977.

International Plasma Diagnostics Conf., Karkov, U.S.S.R., October 1977

International Conference on Laser Interaction with Matter, Paleiseau, France, October, 1976.

1976 I.A.E.A. Conf. on Plasma Physics and Controlled Nuclear Fusion, Berchtesgaden, Germany, October, 1976.

I.A.E.A. Committee on the Technology of Inertial Confinement Experiments, Dubna, U.S.S.R., July, 1976.

Gordon Conf. on Plasma Physics, Santa Barbara, CA, June, 1976.

U.C.L.A. Short Course on Laser Induced Nuclear Fusion, October 16, 1975.

Patents:

"Method and Apparatus for Reducing Coherence of High Power LaserBeams"; F. J. Mayer and N. K. Moncur; (U. S. Patent #4,116,542-Sept. 26, 1978).

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M. Campbell, P. Hammerling, R. R. Johnson, J. J. Kubis, F. J. Mayer and D. C. Slater, "Laser-Driven Compression and Neutron Generation with Spherical Shell Targets," Plasma Phys. and Controlled Nucl. Fusion Res. 1, pp. 227-243 (1977); Proc. of the Sixth Intern. Conf. I.A.E.A., Berchtesgaden, 6-13 October 1976.

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Dr. Frederick J. Mayer President Mayer Applied Research, Inc. 1417 Dicken Drive Ann Arbor, MI 48103

Dear Dr. Mayer:

This is in response to your May 22, 1991, letter regarding possible support from the Department of Energy (DOE). There has been no change in the Department's policy on cold fusion research since my February 6, 1991, letter to you. We continue to monitor developments in cold fusion throughout the world and we believe that we are aware of all recent reports, including your publication in <u>Fusion Technology</u>. However, we have yet to detect whether these reports are having any impact on the substantial air of scientific skepticism that has surrounded claims attributed to cold fusion.

In reply to the question raised in your letter, a proposal on cold fusion submitted to the DOE would be evaluated in accordance with the guidelines described in the enclosed booklet entitled, "Application and Guide for the Special Research Grant Program, 10 CFR Part 605." You should note that the evaluation procedures for research proposals include a comprehensive, peer review. Recognizing the present state of affairs in cold fusion, it is difficult to envision a research proposal submitted in this area would be able to withstand the scrutiny of such a review.

Thank you for taking the time to inform me of your research activities in cold fusion.

Sincerely,

Walter M. Polansky, Director Division of Advanced Energy Projects Office of Basic Energy Sciences, ER-16

Enclosure

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FACSIMILE TRANSMISSION SHEET

То:	Dr. Walter M. Polansky	
Company:	Department of Energy	FAX: 301 353 6594
From:	Dr. Frederick J. Mayer	FAX: 313 662 3920
Pages:	9 (including this one)	Date: 5/22/91 a.m.

Dear Dr. Polansky:

Appended is a copy of our first paper, "Nuclear Energy Release in Metals", which recently appeared in Fusion Technology. It goes a long way to removing the conflicts in the "cold fusion" effect. As I mentioned in my letter to you of January 29, we have in hand a rather complete understanding of the anomalous effects in deuterated metals. Our second paper (presently under review) is entitled, "On Very-Low Energy Hydrogenic Nuclear Reactions". A third paper with more of the basic physics of the new resonance particles, (we now call them "hydrons") is also out for review.

We are interested in finding some support for our experimental program. Is there a chance that a proprietary proposal to DOE could be processed fairly quickly? With our publications, we are pointing the direction for the experimentalists, and we expect some rather spectacular results quite soon. However, we also think that we are in a unique position to most directly attempt the development

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of an energy source from our present understanding and designs. In fact, we would hope to lead a national program for the research and development of this energy source for DOE and industrial partners.

We have learned that a number of other countries are funding substantial programs in the area known (incorrectly) as "cold fusion". We have been approached by one Japanese company already, yet we don't seem to be able to get out of the "Pons and Fleishmann potential well" in our own country.

We would be happy to give you a briefing about our propietary concepts, if that would help. Please let us know if you have any suggestions on how we might proceed.

Sincerely,

Mayor

Frederick J. Mayer, PhD President

NUCLEAR ENERGY RELEASE IN METALS

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TECHNICAL NOTE

KEYWORDS: cold fusion, direct nuclear reactions, "virtual" particles

A scenario for nuclear energy release in metals produced through resonant direct nuclear reactions of low-energy "virtuut" dineutrons and trineutrons is proposed. These reactions produce heat, tritium, and only low levels of penetrating radiations. The proposed scenario is shown to be consistent with some detailed data from "cold fusion" experiments. Furthermore, the possible connection of the proposed scenario with some other previously recognized, but anomalous, nuclear observations of geophysical interest is suggested.

I. INTRODUCTION

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In early 1989, the reports by Fleischmann and Pons¹ and of Jones et al.² led to a flourish of activity to determine if nuclear energy release at near-ambient conditions was indeed occurring in deuterium-loaded metals. Many experiments did not observe evidence of nuclear reactions, while others did. This disparity led to rather polarized debate in the scientific community as it became quite clear that, without straining credulity, the positive observations could not be explained by the well-studied, and most probable, *d-d* nuclear reactions. However, while the debate proceeded, so did other experiments; there are currently some 60 laboratories³ around the world that have reported evidence of nuclear reaction activity and/or excess heat from electrochemical cells or other deuterium-loaded metal systems.

Numerous theoretical suggestions have been put forward to explain the experimental observations (excess heat, tritium generation, neutron generation, and charged-particle generation), but many are not completely consistent with the observations. It is *not* the purpose of this paper to discuss all the experimental observations, nor to critique the various theoretical models that have been proposed. The interested reader is referred to the review article of Bockris et al.³ for a summary of the experimental situation and to the paper by Miley et al.⁴ for a summary of the proposed nuclear physics models. Rather, it *is* the purpose of this paper to propose a new scenario that may be responsible for the experimental "cold fusion" observations and to suggest some clear directions for modifications of the current experiments that could test our proposal. We also suggest that the scenario proposed here may explain some previously recognized anomalous nuclear observations of geophysical interest.

For the sake of completeness, we list here some average observations in cold fusion experiments, not all of which are round by all observers, nor during all of their experiments. The positive results appear to be sporadic in nature and to depend in some unknown way on the materials used. Experimentally, the observations are roughly as follows:

- 1. neutron generation rate up to 103/s
- 2. tritium generation rate up to $\sim 10^{11}/s$
- excess heat generation rate up to ~10 W/cm³
- 4. little or no ³He or ⁴He detected
- no deuteron-triton (d-t) neutrons or energetic gamma rays detected
- all observables seem to be produced in bursts (microseconds for neutrons to a few hours for excess licat).

It is the lack of energetic secondary nuclear particles that is most revealing. As others^{4,5} have pointed out, the absence of the easily detected d-t neutrons, which would have to be created at a rate of $\sim 10^{-5}$ times the tritium generation rate (the triton has 1.01 MeV of kinetic energy in the exit channel) in the deuteron-deuteron (d-d) reaction, apparently eliminates this reaction as the source of both the tritium and excess heat. On the other hand, the relatively small rates of d-d neutron production could be the result of secondary nuclear reactions in a situation where the primary reactions had very low energy deuterons in the exit channel.

We return to the comparison of the experimental observations and our proposed reaction scenario after a discussion of some relevant nuclear physics.

II. RESONANT DIRECT NUCLEAR REACTIONS

The mass-energy difference between the deuteron and a triton is quite small, $|\Delta_{dt}| = 1.8141$ MeV. So, in the well-studied direct reactions,⁶ i.e., stripping (t, d) or pick-up

(d, t) reactions, the energy increment transferred can be small. Contrast this value with the classic direct reactions, (d, p) and (p, d), with a transferred energy increment of 5.8469 MeV. The latter energy increment often results in substantial energy being carried away as kinetic energy of the exiting light particle or nuclear excitation (and, therefore, gamma emission) in positive-Q reactions. On the other hand, the heavy hydrogen direct reactions may result in relatively low exit channel kinetic energies in reactions that are close to resonant with this energy increment. We believe that these re-

TABLE I

Positive-Q, Tritium-Producing Reactions (on Stable Isotopes) for Which $Q/|\Delta_{dt}| < 0.1$

Tritium Producers	Product Radiation (MeV)	Q (MeV)	Q/ Adi	
1. 238 U(d,t) 237 U	β^- , low-energy gammas	0.1059	0.0583	
2. 201 Hg(d, t)200 Hg	Stable	0.0259	0.014	
3. 195 Pt (d. 1) 194 Pt	Stable	0.1259	0.070	
4. 187Os(d,1)186Os	Stable	0.0459	0.025	
5. 183 W (d, 1) 182 W	Stable	0.0759	0.042	
6. 176Lu(d,1)175Lu	Stable	0.0859	0.047	
7. 163 Dy (d, 1) 162 Dy	Stable	0.0059	0.0032	
8. 143 Nd (d. 1) 142 Nd	Stable	0 1550	0.086	

Note: Reaction 1 conserves spin and parity.

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actions may be the primary operative nuclear reactions taking place in cold fusion experiments.

With such reactions, tritium is produced or consumed with no other light nuclei involved. Tables I and II list^a the most closely resonant reactions on stable nuclear isotopes with the heavy hydrogen isotopes.⁷ We designate these reactions *tritium producers* and *tritium consumers*. The list is incomplete, as we have chosen to display only those reactions that are within 10% of being "on" resonance, $Q/|\Delta_{dl}| < 0.1$. Notice in Table I that for most of the tritium producers, the heavy product nuclei are stable. For the t^{-236} U reaction, the resulting ²³⁷U decays with a half-life of 6.75 days, and the product radiations are a soft beta and low-energy gamma rays.

Notice that the product heavy nuclei are either stable or have relatively low energy radioactivity. Also, the deuterons (and tritons) carrying away the excess Q are of low energy and, therefore, will not interact strongly with the ambient medium. There are numerous other reactions that could be offresonance further than the 10% criterion above, especially in the (1, d) reactions; however, they would not be expected to have cross sections as large as the more closely resonant reactions listed, i.e., the zero-energy resonances. Of course, the resonant character of these reactions might be expected to yield cross sections many orders of magnitude above the nonresonant background reactions as in neutron absorption resonances (e.g., in indium). Without detailed measurements, however, it is not possible to know if these reactions actually possess very large resonant cross sections at zero energy. Such experiments are made nearly impossible at the extremely low

*Compiled from data from Ref. 7. More recent compilations of the nuclide mass levels differ from those used in the computations by as much as a few tens of keV.

Tritium Consumers	Product Radiation (MeV)	Q (MeV)	$Q/ \Delta_{di} $
1. 192Pt(1,d)193Pt	IT, iridium L X rays	0.0241	0.0175
2. 176Hf(1,d)177Hf	Stable	0.1141	0.063
3. 169 Tm (1, d) 170 Tm	$\beta^{-}(0.97), e^{-}, X rays$	0.1641	0.09
4. 166 Er (1, d) 167 Er	Stable	0.1841	0.10
5, 165 Ho(1, d) 166 Ho	$\beta^{-}(1.84), e^{-}, X rays$	0.0741	0.060
6. 159 Tb(1, d) 160 Tb	β-(1.74), e ⁻ , X rays	0.1341	0.074
7. 156Gd(1,d)157Gd	Stable	0.0941	0.05
8. 153Eu(1,d)154Eu	$\beta^{-}(1.85), e^{-}, X rays$	0.1341	0.07
9. 151 Eu (1, d) 152 Eu	$\beta^{-}(1.48), e^{-}, X rays$	0.0341	0.02
10. 126 Te(1, d) 127 Te	B=(0.7), gamma rays	0.033	0.018
11. 123 Sb (t, d) 124 Sb	$\beta^{-}(1.48)$, gamma rays	0.1701	0.094
12. 106Pd(1,d)107*Pd	Palladium X rays, e~	0.0641	0.035
13. 88 Sr $(1, d)$ 89 Sr	$\beta^{-}(1.46)$, gamma rays	0.1441	0.08
14. ${}^{50}\text{Ti}(t,d){}^{51}\text{Ti}$	$\beta^{-}(2.14)$, gamma rays	0.1231	0.068
15. ${}^{26}Mg(l,d){}^{27}Mg$	$\beta^{-}(1.75)$, gamma rays	0.1831	0.10

TABLE II

Positive-Q, Tritium-Consuming Reactions (on Stable Isotopes) for Which $Q/|\Delta_{di}| < 0.1$

Note: Reactions 3, 10, 12, and 15 conserve spin and parity. "The asterisk in reaction 12 refers to an excited nuclear state.

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d (or t) kinetic energies due to the very high Coulomb barrier. Of course, this is the obvious major objection to such reactions having *any* finite probability. The Coulomb barrier for these reactions is much larger than that of the d-d reaction because the barrier penetration factor scales approximately as

$$P \approx \exp[-989Z_1Z_2(A_{12}/E)^{1/2}]$$

where

 Z_1, Z_2 = atomic numbers of the reacting nuclei

 A_{12} = reduced mass (amu)

E = center-of-mass kinetic energy (eV).

Considering deuteron kinetic energies of, at most, a few electron-volts, these reactions *could not* take place at finite (i.e., measurable) rates. Some reactions of the (d, t) type have been suggested by Rafelski et al.,⁸ with screening of the deuteron charge provided by a massive negatively charged particle, supposedly a remnant of the early universe. Alternatively, we propose a different screening mechanism.

III. "VIRTUAL" NEUTRONS, DINEUTRONS, AND TRINEUTRONS



There is now reason to speculate on the existence of what we will call a "virtual" neutron, "virtual" dineutron, and "virtual" trineutron. (This nomenclature is used here for convenience, not precision.) These virtual particles may form as a result of continuum resonance scattering of an electron and a proton, deuteron, or triton. The latter resonance states are now expected, based on an extension of some recent work by Spence and Vary.⁹ These authors describe a quantum electrodynamics calculation that yields quite narrow (i.e., long-lived) resonances in the electron-positron system. The continuum resonances so predicted appear to agree very well with data from certain heavy-ion experiments, where an apparently long-lived electron-positron pair is left behind in heavy-ion collisions. Furthermore, Benesh, Vary, and Spence¹⁰ (BVS) have proposed an extension of the quantum electrodynamics calculations to the electron-deuteron (e-d) case, finding resonances in this system that might explain the much-higher-than-classical fusion rates in recent cluster impact fusion experiments.¹¹

From these experiments and their theoretical calculations, BVS estimate a line width in the e-d system of $<10^{-11}$ eV, which would correspond to a lifetime of up to 60 μ s – a very long time indeed. Furthermore, the electron energies of the resonances are contained in a region between a few tenths of an electron-volt and ~5 eV, just the range of electron energles that are to be found in certain metal lattices. From their theory, BVS also calculate that the virtual particles will be very small-only a few fermis. The compact size of these virtual particles allows them to penetrate the Coulomb barrier easily, with the much higher probability that they will undergo a nuclear reaction. This situation is quite similar to barrier penetration in the well-studied case of muon catalyzed fusion.¹² The Coulomb interaction of the virtual particle and a collision partner is screened out in regions larger than the virtual particle size - in the present case, down to the fermi scale. These virtual or resonance particles, therefore, will behave as though they were charge-neutral protons, deuterons, or tritons of very low energy; and if resonant direct nuclear reactions (RDNRs) are available, these reactions are then expected to be very strongly dominant,¹³ a result^b important to the discussion below.

We think it important to point out that there is a longstanding anomaly in the studies of the diffusivity of interstitial atoms in metals. It is well known that hydrogen isotopes have an extremely high diffusivity in metals,¹⁴ as much as 20 orders of magnitude higher than other interstitials such as oxygen or nitrogen. This anomaly could be the result of the extreme smallness of the hydrogen isotope virtual particles giving rise to the rapid diffusion through the metal lattices. For example, the cross section should scale roughly as the approximate size of the interstitial atoms or particles. The charge-neutralizing radius of a hydrogen isotope dissolved in a metal is ~ 1 A, but the size of the virtual neutron (e-p) or its heavier counterparts (e-d and e-t) is a few fermis, which then gives a projected area ratio of 109, not as large a factor as the observed increase, but large nonetheless. Clearly, compact virtual particles could be part of the explanation for the hydrogen-in-metal diffusivity anomaly.

We suggest that although there has yet to be direct evidence for the existence of compact, charge-neutral resonance particles (virtual neutron, dineutron, and trineutron), the indirect evidence (see below) for their existence does seem to be increasing. The possibility of generating and selectively reacting these virtual states of singly charged nuclei (and singly charged only!) could, in fact, open up a whole new class of low-energy nuclear physics experiments and applications.

Lastly, we mention that there has been speculation^{15,16} that low-energy resonance reactions may have potential for nuclear fusion. However, the (d, t) and (t, d) reactions described in this paper were not suggested by McNally; more importantly, neither was the enabling screening mechanism provided by virtual particle formation. If our scenario does, indeed, explain the current cold fusion experiments, then it would be, of course, useful to search out additional resonant reactions.

IV. RDNRs, VIRTUAL PARTICLES, AND COLD FUSION EXPERIMENTS

IV.A. Electrochemical Experiments

The resonant direct nuclear reactions of the (d, t) and (t, d) type mentioned above have the important characteristic that the released nucleons all have very low energies (on a nuclear scale); hence, they do not react strongly with the surrounding medium to create secondary nuclear products, but deposit their energy as heat in the medium. Additionally, only very low energy gamma rays from low-lying excited states are present. Furthermore, neither ³He nor ⁴He are created in the reactions. All these characteristics are in agreement with observations (or, actually, the lack thereof) in cold fusion experiments. The observation of tritium production would be consistent with the tritium producer reactions listed in Table I, if the relevant nuclides were present as impurities in the metals or electrolytes in the electrochemicals cells. For

^bReactions on high-Z nuclei are expected to be much larger than for d-d, even without a resonance, as may be seen from extracting the S(0) value from reaction cross-section data. Note that $\sigma(E) = S(E)P(E)/E$, where S(E) is the astrophysical S factor. With screening down to the fermi scale, $P(E) \approx 1$, similar to the case of deuterons with energy "above the barrier." Based on data from Ref. 13, we find that $S(0) \approx 770 \text{ keV} \cdot \text{b}$ for (d, t) on ²³⁶U, but $S(0) \approx 55 \text{ keV} \cdot \text{b}$ for (d, t) on deuterium.

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the virtual dineutron and trineutron states, the resonant-electron may enter the exit channel reaction kinematics so as to carry away some fraction of reaction energy, further reducing the observable secondary nuclear reactions.

Impurities may be playing a very substantial role in the cold fusion experiments both in the metals and in the deuterium supply. In particular, the tritium that is found in D_2O water and deuterium gases could be contributing strongly to the evolved excess heat produced. Furthermore, if the tritium and metal impurities are indeed significant, then we expect the following:

1. The reactions should be sporadic (in bursts) as the various interaction partners are brought together in the electrochemical loading process, e.g., by cracking the lattice or by phase changes giving rise to drifting nuclei.

The experimental reproducibility should be poor due to probable widely varying levels of impurities in the different cell materials.

These erratic observations in cold fusion experiments are expected by our proposed scenario.

Determining which reactions in Tables I and II are allowed depends on the spin and parity of the nucleons in the reactions. In the case of the virtual particles, these quantum numbers are not known. One is tempted to use the spin and parity assignments of the corresponding charged particles (d and t); doing so results in only reaction 1 of Table I and reactions 3, 10, 12, and 15 of Table II being allowed. Note that for the tritium producers, only the uranium reaction remains. Of course, there is a possibility that a uranium impurity is present in some cell materials, but it is more likely that platinum (an anode material in some cell designs) is present as an impurity. In the case of the tritium consumers, the obvious allowed reaction is ${}^{106}Pd(t,d){}^{107}Pd$, reaction 12 of Table II, but other impurity nuclides involved in reactions 2, 10, and 15 of Table II could also be present. However, it is not clear that these spin/parity assignments are correct for the virtual particles, so these selection criteria may be in error. Further experiments should help resolve this issue.

There is some recent evidence that the ${}^{106}Pd(t, d){}^{107} *Pd$ reaction may be taking place. In the following, we analyze the new results presented by Appleby, Murphy, and Srinivasan¹⁷ (AMS). This group presented depth profile data of palladium isotopes taken from cathodes that were electrolyzed in both H₂O and D₂O. The experiments described by these authors are of the standard electrolytic cell type using a palladium disk cathode and a nickel mesh anode. Some of their data, reproduced in Fig. 1, shows the isotopically resolved data from a 0.63-cm-diam × 0.5-cm-long palladium disk in both heavy and light water electrolytes as a function of depth. The natural palladium isotopic abundances are ${}^{102}Pd = 0.96\%$,

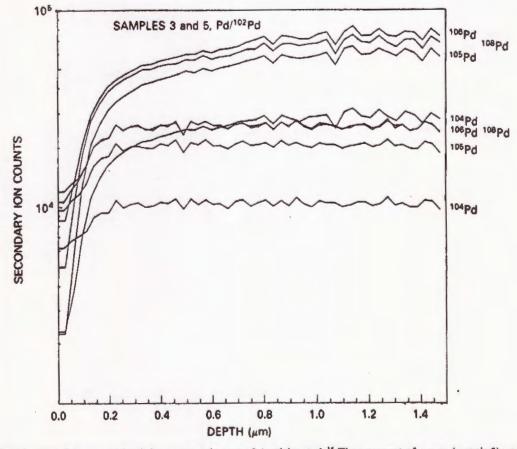


Fig. 1. Palladium isotope data versus depth in two experiments of Appleby et al.¹⁶ The upper set of curves (sample 3) was obtained with a palladium cathode electrolyzed in H₂O; the lower set of curves (sample 5) was obtained with a palladium cathode electrolyzed in D₂O. Note that the ¹⁰⁶Pd curve in sample 5 has decreased a small amount relative to the other isotopes in this sample when compared with those in sample 3.

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¹⁰⁴Pd = 10.97%, ¹⁰⁵Pd = 22.2%, ¹⁰⁶Pd = 27.3%, ¹⁰⁸Pd = 26.7%, and ¹¹⁰Pd = 11.8%. In Fig. 1, the upper curves are the data from the light water electrolyte run, and the lower are from the heavy water run. The important observation here is that the ¹⁰⁶Pd of the light water run appears to have been depleted to a level about equal to that of the ¹⁰⁸Pd in the heavy water run at least to a depth of 1.4 μ m. Other data show that this depletion extends into at least 8 μ m. The candidate resonant direct nuclear reaction, as mentioned above, is ¹⁰⁶Pd(*t*, *d*)¹⁰⁷*Pd with *Q* = 0.0641 MeV, and the ¹⁰⁷*Pd then undergoes a radiative transition yielding a 0.115-MeV gamma ray.

gamma ray. The ¹⁰⁶Pd depletion ^{18,c} amounts to ~0.6% of the palladium in the first 8- μ m layer, which corresponds to roughly 4×10^{17} atoms, and the energy released to ~4 kJ (not counting the gamma-ray energy); over a time of ~1700 h, this gives a released power of only ~7 mW. However, the heat may have been released in a much shorter time burst (~12 h). In any case, the important result here is that the excess power deduced from this candidate reaction is within reasonable agreement with the observed excess power levels of AMS's experiments.

Clearly, if this is the operative nuclear reaction, then an equal number (4×10^{17}) of tritons would need to have been consumed. However, it is easy to estimate that there could not have been this many tritons available from the tritium in the heavy water (which typically contains -10^9 atom/ml). The electrolyte had a volume of 100 ml, which converts to -10^{11} tritons, but there is also fresh heavy water added to make up water lost in the electrolysis at a rate of -4 ml/h for a replacement time of -25 h or 68 replacements in their 1700-h run. This gives a total number of tritons available of -6.8×10^{12} , which is down 6×10^4 from the total required to account for the 106 Pd depletion. So either there was additional tritium introduced, or it must have been produced in a tritium-produced reaction of the type listed in Table I.

There is no (d, t) RDNR on the palladium isotopes, so we are forced to look for reactions with contaminants. The nickel anode itself also has no RDNR candidates. However, platinum is a known contaminant (up to hundreds of parts per million) of palladium. Therefore, a candidate RDNR is ¹⁹⁵Pt(d, t)¹⁹⁴Pt(gs) with Q = 0.126 MeV. Uranium (reaction 1 of Table I) might also be present in smaller concentrations, although this has not been measured (as far as we know). The highly nonreproducible and sporadic (burstlike) character of the observed nuclear effects in cold fusion experiments might be traced to the amount of tritium (a contaminant in the deuterium) present and/or the amount produced (through metal contaminants) in RDNRs. This hypothesis can clearly be tested with controlled contamination of the palladium cathodes and by addition of tritium while measuring the excess power generated.

Before leaving our discussion of typical electrochemical experiments (with palladium cathodes), it is useful to mention a point of possible experimental confusion regarding tritium production in these electrodes. If the (t,d) reaction on ¹⁰⁶Pd (reaction 12 in Table II) is active in these experiments, then ¹⁰⁷Pd is created. This palladium isotope is beta radioactive with a very long half-life, but, more importantly, the beta

end-point energy is only 40 keV. This is to be compared with the tritium beta end-point energy of 18.5 keV. If care is not taken to discriminate between these two nuclides by their energy spectra, it is possible to confuse ¹⁰⁷Pd for tritium. It is not clear whether this confusion has or has not occurred in cold fusion experiments up to now.

IV.B. Charged-Particle Beam Experiments

Next, we consider another very interesting and important recent experiment that has been described by Chambers, Hubler, and Grabowski¹⁹ (CHG). This group has directly measured charged particles emitted from a thin deuteriumloaded 1-µm titanium foil using charged-particle detectors located directly behind the titanium foil. This group has observed the emission of 5.08-MeV charged particles. It is not known whether the particles were protons, deuterons, or tritons, but the energy measurement resolution was excellent at 17 keV. The CHG experimental result is inconsistent with the charged-particle branch of the d-d reaction that produces a 3-MeV proton and a 1-MeV triton. However, a candidate RDNR that might be responsible is ${}^{47}\text{Ti}(t, d){}^{48}\text{Ti}$ with Q =5.3701 MeV into the ground state of ⁴⁸Ti. Assuming zero incident energy in the center of mass, the exiting deuteron would then have kinetic energy of $E_d = (48/50)Q = 5.155$ MeV. The comparison with the measured charged-particle energy is even closer if the source energy is corrected for coming through the 1- μ m foil. (Energy loss of ~88 keV/ μ m can be estimated from other data of CHG.)

A straightforward calculation of the number of tritons required if this RDNR is producing the CHG data suggests that, as in the case of the electrochemical cells, a tritium supply in excess of the tritium contaminant (~ 1 part in 10^{14}) in the deuterium would be required to observe their count rates. Since there are no (d, t) RDNRs on titanium, another contaminant metal (see Table I) would again be necessary.

Finally, we mention the quite extraordinary results of the Bhabha Atomic Research Centre²⁰ (BARC) group. After bombarding a titanium disk with energetic (hundreds of kiloelectron-volts) deuterons from a plasma focus device, the BARC group found no evidence of tritium production on two successive days; however, after 5 weeks they observed very large tritium activity. This group also measured the production of excess tritium by simply loading D_2 gas into palladium metal for a number of days. These results may be consistent with the RDNRs on contaminants taking place during some buildup time, due to a small reaction rate. However, experiments are needed to confirm this conjecture.

Our proposed scenario for explaining the observations in cold fusion leads us to suggest specific experiments that can be performed to test its validity. These include introducing excess amounts of tritium into palladium or titanium, along with measurements to observe enhancement of the nuclear effects. Also, palladium and titanium metals may be doped specifically with measured amounts of metals chosen from the list in Table II and then examined for production of additional tritium and heat.

V. DISCUSSION

In this paper, we proposed a scenario that appears to have characteristics that agree, in large part, with cold fusion experimental data. The scenario consists of RDNRs and electron-resonance-created virtual dineutrons and trineutrons.

^cContrary to these results, Ref. 18 reports data indicating an enhancement of the ¹⁰⁵Pd isotope during electrolysis; however, the authors in Ref. 18 also suggested that a contaminant species may have compromised their ¹⁰⁶Pd data.

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The resonance screening hypothesis (without the RDNRs) may also explain observations of strongly increased nuclear reaction rates in "cluster-impact" fusion experiments. 10 Furthermore, it would appear that our scenario could also be an explanation for other anomalous observations apparently requiring nuclear reactions at near-ambient conditions. These include the observation of tritium being released from volcanos and other geothermal vents, as noted by Jones et al.,² and the observation of an anomalously large ³He/⁴He ratio in chemical-grade metals²¹; this latter observation might occur in a tritium-producing RDNR from deuterium introduced in water during melt processing of the metals, followed by subsequent beta decay of the tritium. Finally, the observation of excess ³He compared with ⁴He in geologically evolved gases²² could have a similar reaction scenario as its source. Along with the excess ³He from these reactions, there would be the associated additional source of heat, possibly contributing to the earth's anomalous heat production.²²

Of course, our hypotheses will require many laboratory experiments of different types before the processes can be fully understood or extended to the geophysical problems mentioned above; however, the direction for further study of these virtual particle low-energy nuclear reactions has been made explicit and should be examined in the near future.

And finally, if the virtual particle hypothesis is borne out, there will undoubtedly be, in addition to the resonant direct nuclear reactions, other interesting virtual particle reactions to examine, such as the virtual-neutron-to-real-neutron transformation reaction that frees a neutron. Some of these reactions have been identified and would be worth examining later, as the two neutron transfer reactions would be.

Our scenario, if proven accurate, could indicate a very important new direction to access nuclear energy release with moderate effort and capital investment, compared with the present fission or fusion technologies.

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Mayer Applied Research Inc. (MARI)

Mayer Applied Research Inc. (MARI) is a consulting and research company started by Dr. Frederick J. Mayer in January 1991. The Ann Arbor, Michigan company specializes in applying physics for small and large companies, and national laboratories in the areas of plasma physics, nuclear physics, lasers, and inertial and magnetic fusion.

MARI has applied for several patents on practical nuclear reactor systems and processes that make use of the new research on hydrogenic nuclear reactions. In addition, MARI scientists have been collaborating with scientists at other laboratories to explore both the energy production and scientific implications of the research. And, joint R&D programs with industrial partners are being negotiated by the company.

Dr. Frederick J. Mayer is the principal scientist

Dr. Frederick J. Mayer has over twenty years of experience in magnetic and inertial fusion research. He received his PhD in plasma physics in 1968 from Case Western Reserve University. Before founding MARI, he directed laserfusion experiments, plasma diagnostics, and advanced research programs at KMS Fusion in Ann Arbor.

Dr. John R. Reitz is the primary collaborator

Dr. John R. Reitz received his PhD in theoretical physics in 1949 from the University of Chicago. He was a professor of physics at Case Western Reserve University from 1954 to 1965 and Manager of the Physics Department at Ford Motor Company from 1965 to 1987. He has consulted for Los Alamos Scientific Laboratory and is presently a self-employed consultant.

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Mayer Applied Research Inc. (MARI) 1417 Dicken Drive Ann Arbor, MI 48103 Telephone: 313-662-3841 FAX: 313-662-3920 May 23, 1991 -- on Mayer pre-preproposal

1) Any theory involving "hydrons" is unlikely to hold water.

2) Not clear **who** the experimentalists would be. Or just what the experiments themselves would be. (But I bet it'd be easy to disprove, probably an afternoon in somebody's lab, not a whole project at big \$.)

3) The paper is unconvincing:

a) Uses Vary as evidence, but we didn't credit that work.

b) They also ignore fact neutrons are 100,000 times less frequent than tritons (when they should be nearly equally frequent). This, while explaining why there are "no" heliums.

c) Other things in my notes I found unconvincing or doubtful but won't go into here.

4) Would recommend to Mayer **not** to make a *proprietary* proposal. No proposal to AEP is processed quickly because it is reviewed. And, in present climate, *any* proposal having to do with cold fusion would likely fair badly. (Even the Admiral says it's "bad science".)